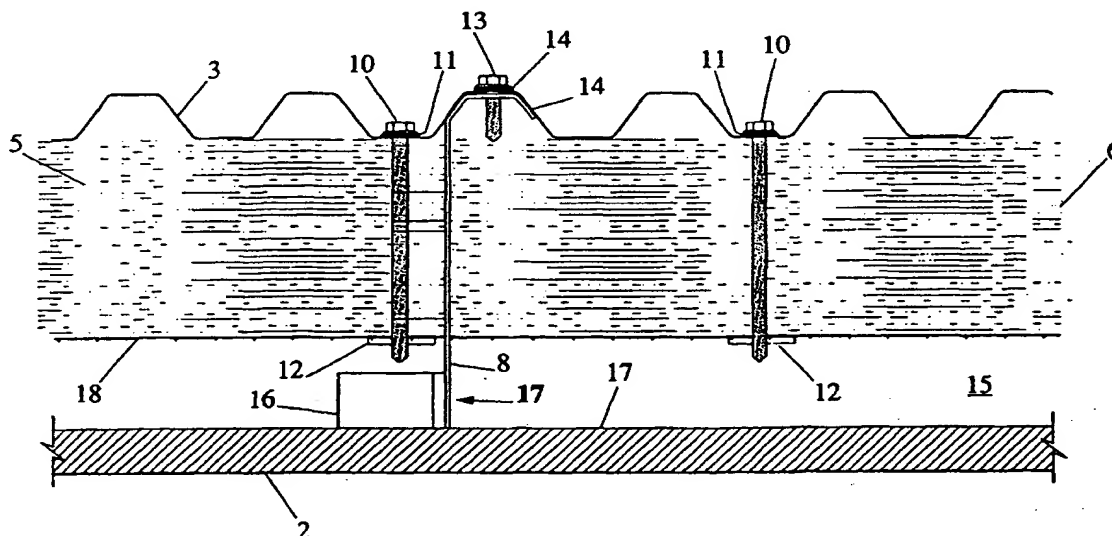


INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶: F16L 59/12	A1	(11) International Publication Number: WO 00/05533 (43) International Publication Date: 3 February 2000 (03.02.00)
(21) International Application Number: PCT/AU99/00562 (22) International Filing Date: 8 July 1999 (08.07.99) (30) Priority Data: PP 4832 23 July 1998 (23.07.98) AU (71) Applicant (for all designated States except US): BAINS HARDING LIMITED [AU/AU]; 21 King Edward Road, Osborne Park, W.A. 6017 (AU). (72) Inventors; and (75) Inventors/Applicants (for US only): KEENAN, Brian [AU/AU]; 18 St. Michaels Terrace, Mt. Pleasant, W.A. 6153 (AU). VUJIC, Milivoj [AU/AU]; 24 Wheyland Street, Willagee, W.A. 6156 (AU). (74) Agent: WATERMARK PATENT & TRADEMARK ATTORNEYS; Durack Centre, 4th Floor, 263 Adelaide Terrace, Perth, W.A. 6000 (AU).		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>

(54) Title: INSULATION MODULE FOR VESSELS**(57) Abstract**

Described is an insulation module (1) for a vessel (2) used in a chemical plant. The module may take the form of a panel having an outer surface layer (3) and an insulation layer (5) secured to the outer surface layer (3). Mounting means (10) extends from the panel (1) and enables mounting of the insulation module (1) on an outer wall (2) of the vessel. An air gap (15) is provided between the insulation layer (3) and the outer vessel wall (2) when the insulation module is mounted (1) on the vessel (2).

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon	KR	Republic of Korea	PL	Poland		
CN	China	KZ	Kazakhstan	PT	Portugal		
CU	Cuba	LC	Saint Lucia	RO	Romania		
CZ	Czech Republic	LI	Liechtenstein	RU	Russian Federation		
DE	Germany	LK	Sri Lanka	SD	Sudan		
DK	Denmark	LR	Liberia	SE	Sweden		
EE	Estonia			SG	Singapore		

INSULATION MODULE FOR VESSELS

Field of the Invention

The present invention generally relates to insulation technology used in industrial and other applications, and in particular, to an insulation module for insulating a vessel, and a method of installing the insulation module. The present invention will be described with reference to its use on vessels used in chemical plants. It should however be appreciated that other applications of the insulation module are also envisaged.

Background to the Invention

10 In chemical plants, tanks and other vessels holding or carrying materials such as solids, gases or liquids generally need to be maintained within controlled temperature limits for efficient use within the process being conducted within the chemical plant. One way of providing this temperature control is to provide insulation on the vessels and pipes of the plant.

15 The insulation of a chemical plant is however an expensive and time consuming process. In the case of vessels, a commonly used method of installing the insulation is to initially embed a series of pins over the surface of the outer wall of the vessel with each pin extending laterally therefrom. The insulation material can then be supported on the pins, with a sealing washer
20 being provided at the end of each pin to retain the insulation and any retaining mesh in position. An outer metal cladding is then installed over the top of the insulation to provide protection for the insulation.

The current installation process therefore involves a series of steps. It is not, however, always possible to install pins, as for example in the case of
25 thermally relieved vessels. Other means, such as straps, are then required to hold the insulation in position.

Furthermore, because the insulation material generally used is made of fibrous material such as, for example, fibreglass, the insulation of this material can pose a safety risk to the workers on site such that all non-insulation work
30 must cease while the insulation is being installed. This may necessitate working in night environments where the cost of lighting and incidental costs of employment are commensurately higher than during the day.

Furthermore, because the insulation material is installed immediately against the outer wall surface of the vessel, and because the insulation material can retain moisture, this can potentially lead to corrosion problems for the vessel.

5 Summary of the Invention

It is therefore an object of the present invention to avoid at least one of the above-noted disadvantages of existing insulation systems.

With this object in view, according to one aspect of the present invention, there is provided an insulation module for a vessel including

10 a panel having an outer surface layer, and an insulation layer secured to the outer surface layer; and

mounting means extending from the panel for enabling mounting of the insulation module on an outer wall of the vessel, wherein an air gap is provided between the insulation layer and the outer wall of the vessel when the insulation
15 module is mounted relative thereto.

The provision of the air gap leads to a number of advantages:

- (a) because the insulation layer is separated from the wall of the vessel by the air gap, this minimises the possibility of corrosion due to the retention of moisture within the insulation layer.
- 20 (b) the air located within the air gap provides an additional insulation layer. This means that the insulation layer secured to the outer surface layer can be of a reduced thickness.

Furthermore, because the insulation layer is secured to the outer surface layer prior to insulation of the insulation module, the insulation layer can be
25 treated to prevent the release of potentially hazardous fibres therefrom. For example, the insulation layer may be covered by material prior to securing to the outer surface layer. Alternatively, an adhesive paint may be sprayed on the outer surface of the insulation layer to prevent or minimise the release of fibres from that layer prior to securing to the outer surface layer. The Applicant's co-
30 pending Australian Patent Application No. 26034/99 discloses a suitable sealing agent for this application of reducing fibre release.

The outer surface layer is dependent on the requirements of the plant

Furthermore, because the insulation material is installed immediately against the outer wall surface of the vessel, and because the insulation material can retain moisture, this can potentially lead to corrosion problems for the vessel.

Summary of the Invention

5 It is therefore an object of the present invention to avoid at least one of the above-noted disadvantages of existing insulation systems.

With this object in view, according to one aspect of the present invention, there is provided an insulation module for a process vessel including

an externally mounted pre-fabricated panel having integrally formed therein
10 an outer surface layer, and a thermal insulation layer which opposes a portion of an outer wall of the process vessel; and

mounting means comprising a fastening system of complementary fastening components, none of which extend continuously about a periphery of the process vessel extending from the panel to the vessel for directly mounting
15 the panel at a distance from the outer wall of the process vessel, to define an air gap between the panel and the outer wall of the process vessel when the insulation module is mounted relative thereto.

The provision of the air gap leads to a number of advantages:

(a) because the insulation layer is separated from the wall of the vessel
20 by the air gap, this minimises the possibility of corrosion due to the retention of moisture within the insulation layer

(b) the air located within the air gap provides an additional insulation layer. This means that the insulation layer secured to the outer surface layer can be of a reduced thickness.

25 Furthermore, because the insulation layer is secured to the outer surface layer prior to insulation of the insulation module, the insulation layer can be treated to prevent the release of potentially hazardous fibres therefrom. For example, the insulation layer may be covered by material prior to securing to the outer surface layer. Alternatively, an adhesive paint may be sprayed on the outer
30 surface of the insulation layer to prevent or minimise the release of fibres from that layer prior to securing to the outer surface layer. The applicant's co-pending

2a

Australian Patent Application No. 26034/99 discloses a suitable sealing agent for this application of reducing fibre release.

The outer surface layer is dependent on the requirements of the plant

AMENDED SHEET
IPEA/AU

operator. For example, the outer layer may be a corrugated sheet such as "Spandek" (trademark) or may be a flat sheet. This outer layer can be made of steel or aluminium although other materials are also envisaged.

The insulation layer may be secured to the outer surface layer by
5 securing means. For example, the insulation layer may be retained between the outer surface layer and a support mesh. Fastening means may extend between the outer surface layer through the insulation layer to the supporting mesh. The fastening means may for example be in the form of a fixing screw extending from the outer surface layer and through the insulation layer and the support mesh. A
10 speed clip member may be secured to a free end of each fixing screw to retain the support mesh, and therefore the insulation layer in position against the outer surface layer.

According to another possible arrangement, the insulation layer may be adhered directly to the outer surface layer.

15 The mounting means may include a series of brackets secured to and extending from the outer surface layer towards the vessel wall when the insulation module is in an installed position. Each bracket may include a mounting leg for supporting the panel of the insulation module away from the vessel wall.

20 Vessels used in chemical plants typically have a series of cleats provided about the outer wall of the vessel to allow cladding to be fixed to the outside of the vessel. To this end, the bracket mounting legs may be secured to the cleats when installing each insulation module on the vessel. Each mounting can be bolted to or welded to a respective cleat. Alternatively, where no cleats are
25 provided, the bracket mounting legs may be welded directly to the vessel wall. Alternatively, fastening means may specifically be provided to secure the bracket mounting legs to the vessel wall. For example, a series of thread rod stubs may be welded to the vessel wall. Each bracket mounting leg may include at least one laterally extending foot having at least one opening therethrough to
30 accommodate a respective thread rod stub. A nut may then be screwed onto each thread and stub to hold the bracket, and therefore the insulation module in position.

The insulation layer may be made of a variety of different material and may be of different thickness. For example, rock wool, fibreglass, PIR foam or PUR foam and mixtures thereof could be used for the insulation layer. Fire retardants may be incorporated therein. The present invention is not restricted
5 by the insulation material used in the insulation layer.

The insulation modules may be installed in an abutting or closely adjacent relationship to form a matrix covering at least a substantial portion of the outer wall of the vessel and thereby provide the necessary insulation for that vessel. Insulation may also be provided for conical sections of vessels. The
10 present invention therefore eliminates the need to embed pins within the outer wall of the vessel. Furthermore, the installation procedure is a less time consuming single step process. In addition, maintenance of the installation is facilitated because individual modules can be readily removed and replaced with new modules as so required.

15 According to another aspect of the present invention, there is provided a method of installing insulation on a vessel including mounting a plurality of insulation modules in an abutting or closely adjacent relationship on an outer surface of the vessel, each insulation module including a panel having an outer surface layer, and an insulation layer secured to the outer surface layer, and
20 mounting means extending from the panel for mounting the insulation module on the outer wall of the vessel, wherein the method includes securing the mounting means to the vessel to thereby provide an air gap between the insulation layer and the outer wall of the vessel when the insulation modules are mounted relative thereto.

25 According to yet another aspect of the present invention, there is provided an insulated vessel including a series of insulation modules as described above mounted in an abutting or closely adjacent relationship on an outer surface of the vessel.

Brief Description of the Drawings

30 The various aspects of the invention may be more completely understood from the following description of an example arrangement of the present invention with reference to the accompanying drawings in which:

Figure 1 is a cross-sectional view of an insulation module according to the present invention; and

Figure 2 is a detailed partial cross-sectional view of the insulation module of Figure 1 mounted on a vessel wall.

5 Detailed Description of Preferred Embodiment of the Invention

The insulation module 1 includes a panel having an outer surface layer 3 formed, for example, from at least one sheet of "Spandek" (trade mark). The use of other sheet material is possible depending on client requirements. An insulation layer 5 is secured to the underside of the outer surface layer 3. This
10 insulation layer 5 can be of any one of a number of different materials. For example, the insulation layer 5 can be provided by sheets of rock wool covered by a material layer to prevent the release of fibres from the rock wool. Alternatively, the rock wool could be replaced with fibreglass. In any event, release of fibres may be prevented by sealing the fibrous material stock with a
15 sealing agent, perhaps an acrylic emulsion. Use of sealing agents for this application is described in the Applicant's co-pending Australian Patent Application No. 26034/99, filed 30th April, 1999, the contents of which are hereby incorporated by reference.

The insulation layer 5 is secured to the outer surface layer 3 by means of
20 a series of fixing screws 10 inserted through the outer surface layer 3 and the insulation layer 5. A sealing washer 11 is located between the head of the fixing screw 10 and the outer surface layer 3. A sheet of wire mesh 18 is provided on the opposing side of the insulation layer 5 to help to support that layer 5. An end of the fastening screw 10 extends through the wire mesh 18, and a speed clip
25 12 is attached to the end of each fixing screw 10 to hold the wire mesh 18, and therefore the insulation layer 5 in position.

The insulation module 1 further includes a series of brackets 7. Each bracket 7 includes an upper end 9 shaped to conform with the general profile of the Spandek sheet 3. Adjacent sheets 3 overlap along their respective edge
30 portions. These sheets 3 are then secured to the bracket 7 by means of a further fixing screw 13 extending through the overlapping edge portions of the sheets 3 and the bracket upper end 9. A further sealing washer 14 is located between

the head of the further fixing screw 13 and the Spandek sheets 3.

Each bracket 7 further includes a mounting leg 8 which extends through the insulation layer 5 and the wire mesh 18 and extends beyond the assembled panel 6 of the insulation module 1.

5 A series of cleats 16 are typically provided along the exterior surface 17 of the vessel wall 2. The bracket 7 of the insulation module 1 are spaced along the insulation module 1 and correspond with the spacing of the cleats 16 on the vessel wall 2. The mounting leg 8 of each bracket 7 can then be secured to a respective cleat 16 to install the insulation module 1. The brackets 7 can be
10 welded to or bolted to the cleats 16. Alternatively, where no cleats are provided, then the brackets 7 can be welded to the vessel wall 2.

A series of the insulation modules 1 can be installed in an abutting or closely adjacent relationship over the outer surface 17 of the vessel wall 2 to thereby at least substantially cover the vessel wall and thereby provide the
15 necessary insulation for that vessel. Because the bracket 7 extends beyond the insulation module panel 6, an air gap 15 is provided between the insulation layer 5 and the vessel wall 2. This air gap 15 leads to the advantages described above.

It is also envisaged according to the present invention that the panel 6 of
20 the insulation module 1 be formed from an outer surface layer having an insulation layer bonded directly to the outer surface layer.

Modifications and variations may be made to the present invention or consideration of the disclosure by the skilled reader of this disclosure. Such modifications and variations are considered to fall within the scope of the
25 present invention.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. An insulation module for a vessel including:
a panel having an outer surface layer, and an insulation layer secured to the outer surface layer; and mounting means extending from the panel for enabling mounting of the insulation module on an outer wall of the vessel, wherein an air gap is provided between the insulation layer and the outer wall of the vessel when the insulation module is mounted relative thereto.
 2. The insulation module of claim 1 wherein said insulation layer is a fibrous material treated to prevent escape of fibres.
 3. The insulation module of claim 1 or 2 wherein said insulation layer is retained between the outer surface layer and a support mesh.
 4. The insulation module of claim 3 wherein fastening means extend between the outer surface layer through the insulation layer to the supporting mesh.
 5. The insulation module of claim 4 wherein said fastening means is at least one fixing screw.
 6. The insulation module of claim 5 wherein a speed clip member is secured to a free end of said at least one fixing screw.
 7. The insulation module of any one of the preceding claims wherein the insulation layer is adhered directly to the outer surface layer.
 8. The insulation module of any one of the preceding claims wherein said mounting means includes a series of brackets secured to and extending from the outer surface layer towards the vessel wall when the insulation is in an installed position.
-

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. An insulation module for a process vessel including:
an externally mounted pre-fabricated panel having integrally formed therein an outer surface layer and a thermal insulation layer which opposes a portion of the outer wall of the process vessel; and
mounting means comprising a fastening system of complementary fastening components, none of which extend continuously about the periphery of the process vessel for directly mounting the panel at a distance from the outer wall of said process vessel to define an air gap between the panel and the outer wall of the process vessel when the insulation module is mounted relative thereto.
2. The insulation module of claim 1 wherein said insulation layer is a fibrous material treated to prevent escape of fibres.
3. The insulation module of claim 1 or 2 wherein said insulation layer is retained between the outer surface layer and a support mesh.
4. The insulation module of claim 3 wherein fastening means extend between the outer surface layer through the insulation layer to the supporting mesh.
5. The insulation module of claim 4 wherein said fastening means is at least one fixing screw.
6. The insulation module of claim 5 wherein a speed clip member is secured to a free end of said at least one fixing screw.
7. The insulation module of any one of the preceding claims wherein the insulation layer is adhered directly to the outer surface layer of said panel.

AMENDED SHEET
IPEA/AU

7a

8. The insulation module of any one of the preceding claims wherein said mounting means includes a series of brackets secured to and extending from the outer surface layer towards the vessel wall when the insulation is in an installed position.

AMENDED SHEET
IPE/AU

9. The insulation module of claim 8 wherein each bracket includes a mounting leg for supporting the panel of the insulation module away from the vessel wall.
 10. The insulation module of claim 9 wherein said vessel has a series of cleats provided about the outer wall thereof and said mounting legs of said brackets are secured to said cleats.
 11. The insulation module of claim 9 wherein fastening means secure said bracket mounting legs to the vessel wall.
 12. The insulation module of claim 11 wherein said fastening means are thread rod stubs and each bracket mounting leg includes at least one laterally extending foot having at least one opening therethrough to accommodate respective thread rod stubs.
 13. The insulation module of any one of the preceding claims wherein said insulation layer is of material selected from the group consisting of rock wool, fibreglass, PIR foam, PUR foam and mixtures thereof.
 14. A method of installing insulation on a vessel including mounting a plurality of insulation modules, each as claimed in any one of claims 1 to 13, in an abutting or closely adjacent relationship on an outer surface of the vessel, each insulation module including a panel having an outer surface layer, and an insulation layer secured to the outer surface layer, and mounting means extending from the panel for mounting the insulation module on an outer wall of the vessel, wherein the method includes securing the mounting means to the vessel to thereby provide an air gap between the insulation layer and the outer wall of the vessel when the insulation modules are mounted relative thereto.
 15. The method of claim 14 wherein said insulation layer is of fibrous material treated to prevent release of fibres.
-

16. The method of claim 15 wherein said fibrous material is treated with a sealing agent, optionally an acrylic emulsion.
 17. The method of any one of claims 14 to 16 wherein said outer surface of said vessel includes the outer surface of a conical section thereof.
 18. A vessel insulated in accordance with the method of any one of claims 14 to 17.
-

1/2

Fig 1.

